



VTOP. An improved software for design optimization of prestressed concrete beams.

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ABSTRACT

Optimum tendon layout of prefabricated prestressed concrete beams was an early application of design optimization methodologies. But most of the approaches found in the literature were not suitable to be implemented in real life bridge engineering. To fill the existing gap a research has been conducted in the past years by the authors to optimize prefabricated concrete beams formulating the problem in such a way that could be applied directly by bridge designers in beam and slab bridge decks. The software produced, labelled VTOP, contains the necessary capabilities for daily applications and possesses a user friendly graphical interface. This paper describes the problem formulation carried out and includes several examples to show the efficiency of the computer code implemented. Some of them are examples of single prefabricated concrete beams and also an example showing the overall analysis of a bridge deck and the subsequent optimization of the prefabricated beam subjected to the internal forces produced by the external loading is included in the paper.

1. Beam and slab bridge deck

Beam and slab deck are used for a wide variety of modern bridges. Many highway overpasses or urban bridges are designed with such arrangement. While the upper slab is always made in concrete, beams can be of steel or concrete. Also concrete beams can be prefabricated or built at the bridge site at the same time than slab producing a monolithic deck. But this latter technique, while sometime common in past times, is rarely used nowadays. Currently concrete beams are made in factories by means of a delicate mixture of cement and aggregates that produces a material with quite high strength to compressive stresses. The design is completed with prestressed steel tendons that translate compressive forces to the concrete allowing this material to support future tensile stresses created by the bending moment originated by the external loads. Figure 1 shows two examples of beam and slab bridges, one having steel beams and other one with prefabricated concrete beams.

In this paper only deck bridges built with concrete beams will be considered.



a) Steel Beams Deck



b) Concrete Beams Deck

Fig. 1. Beam and slab bridge decks

2. Structural models for beam and slab deck

A computer picture of a beam and slab deck composed by a set of prefabricated prestressed concrete beams and an upper concrete slab is shown in figure 2. This kind of structures needs to withstand traffic loads located at different points of the deck. Structural analysis aimed to proper dimensioning of the bridge requires create a structural model of the deck. Many approaches can be used for this purpose and it is very important to define one that can produce accurate results of the structural behaviour of the bridge and is also easy enough to be a tool for most bridge designers. This objective can be accommodated by

defining a structural model composed of a two level grillage as indicated in this figure.

In that grillage the top level of beams is an idealization of slab by two families of transversal and longitudinal beams. The bottom level of longitudinal elements idealizes the prefabricated beams. The set of vertical bars connecting both level of grillage are fictitious elements of great rigidity that make compatible the displacement restraints between beams and slab. With this arrangement, that represents very adequately the real behaviour of deck, the values of internal forces in slab and beams can be calculated. Bending deformation produced by external forces is supported by the deck as indicated in figure 3.

In that figure it can be observed that the total value of bending moment due to external loads is balanced not only by such kind of internal force in the slab and beams but also by a pair of compressive and tensile axial forces in slab and beam. That couple of axial forces is an important component in the internal equilibrium. Therefore the design of the prefabricated beams needs to take into account not only the bending moment but also the axial force described.

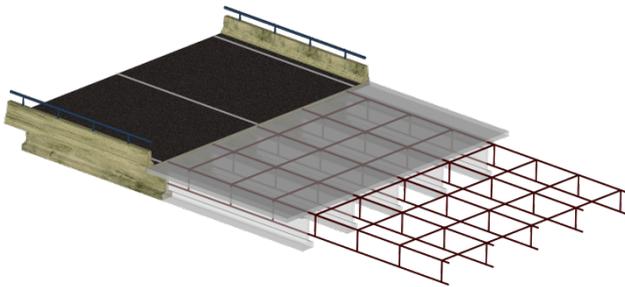


Fig. 2. Structural model for beam and slab deck

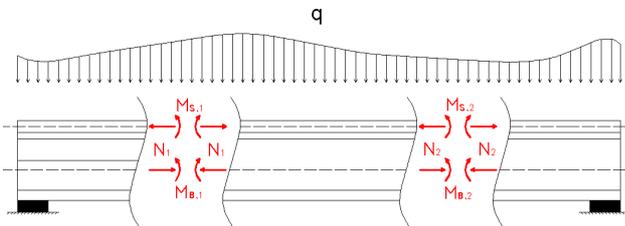


Fig. 3. External loads and internal forces in deck

3. Design optimization of prestressed concrete beams

Design optimization of prestressed beams, mainly concerned with the layout of the prestressing tendons, is a classical problem considered many years ago [1]. Nevertheless several new features can be incorporated to the problem converting it in a more suitable application for real cases for engineering practitioners. In [2] an updated formulation of this problem was worked out by including new capabilities. The new software, described in the next paragraphs, produces the optimum layout of tendons requiring the smallest amount of prestressing forces.

In figure 4 appears a computer view of the class of beam considered in the problem and figure 5 describes a general layout of prestressing cables. While the top and bottom ones are parallel to the beam surface the central tendon is

defined by eccentricities at fixed interval along the length.

Prestressing forces are defined as F_1, F_2, F_3 .



Fig. 4. Shape of prestressed concrete beams

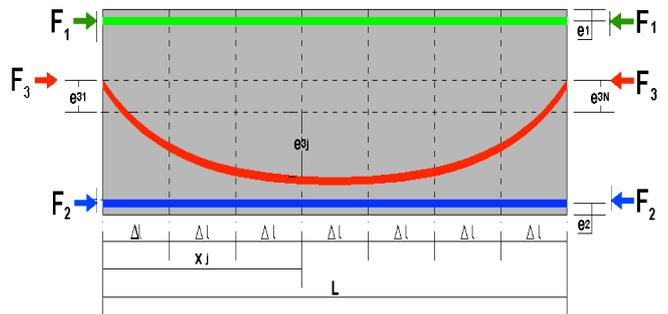


Fig. 5. Prestressing forces and tendon eccentricities

The problem tackled out incorporates four new features with regard to previous experiences.

- Up to three prestressing tendons can be considered in the problem.
- Two classes of prestressing losses can be included in the analysis.
- Bending moment and axial force are taken into account in the problem.
- A friendly graphical interface has been prepared to allow an easy use of the computer code.

Formulation of optimization problem is done as usual (3-7)

$$\text{Min } F(X) \quad (1.a)$$

Subject to:

$$g_j(X) \leq 0 \quad j=1, \dots, n. \quad (1.b)$$

Where:

a) **Set of design variables:** Prestressing forces at both ends of the beam F_i ($i=1, \dots, 3$) and eccentricities of intermediate tendon at each location considered in the analysis e_{3j} ($j = 1, \dots, N$).

b) **Objective function:** Total value of prestressing forces: $F = F_1 + F_2 + F_3$

c) **Set of constraints:** Three classes of constraints were included.

- *Stress constraints:* At the j -esime location four constraints need to be accomplished:

- *If the bending moment is positive at the j -esime location:*

$$\gamma_f \cdot \left(-\frac{F_j}{A} + \frac{M_{Fj}}{W_1} \right) + \frac{N_j^-}{A} + \frac{M_{Hj} + M_{Pj}^+}{W_1} \leq \sigma_{td} \quad j = 1, \dots, N \quad (2.a)$$

$$\gamma_d \cdot \left(-\frac{F_j}{A} + \frac{M_{Fj}}{W_2} \right) + \frac{N_j^-}{A} + \frac{M_{Hj} + M_{Pj}^+}{W_2} \geq \sigma_{cd} \quad j = 1, \dots, N \quad (2.b)$$

- *If the bending moment is negative:*

$$\gamma_d \cdot \left(-\frac{F_j}{A} + \frac{M_{Fj}}{W_1} \right) + \frac{N_j^+}{A} + \frac{M_{Hj} + M_{Pj}^-}{W_1} \geq \sigma_{cd} \quad j = 1, \dots, N \quad (2.c)$$

$$\gamma_f \cdot \left(-\frac{F_j}{A} + \frac{M_{Fj}}{W_2} \right) + \frac{N_j^+}{A} + \frac{M_{Hj} + M_{Pj}^-}{W_2} \leq \sigma_{td} \quad j = 1, \dots, N \quad (2.d)$$

where F_j is the total prestressing force at that location, M_{Fj} , M_{Hj} and M_{Pj} are the bending moments produced by the prestressing forces, the self-weight of the beam and the external forces, respectively. N_j is the axial force produced by the external loads. W_1 , W_2 denote the strength modules of the cross-section, A is the cross-sectional area, σ_{td} , σ_{cd} the tensile and compressive stress limits and γ_f , γ_d are safety coefficients related to tensile and compressive stress limit of concrete. While bending moments M_{Fj} and M_{Hj} are defined at each location bending moment M_{Pj} and axial force N_j depends on the values of the envelope of internal forces created by loads. In general at each location the set of loads will produce at each location of pairs of extreme values $\{M_{Pj}^+, N_j^-\}$ and $\{M_{Pj}^-, N_j^+\}$.

- *Curvature constraints:* Given a range of curvature radii defined by r_m and r_M , two constraints were formulated at each location.

$$\frac{e_{3j-1} - 2e_{3j} + e_{3j+1}}{(\Delta l)^2} \leq \frac{1}{r_m} \quad j = 2, \dots, N-1 \quad (3.a)$$

$$\frac{e_{3j-1} - 2e_{3j} + e_{3j+1}}{(\Delta l)^2} \geq \frac{1}{r_M} \quad j = 2, \dots, N-1 \quad (3.b)$$

Being Δl the length between each two locations and e_{3j-1} , e_{3j} , e_{3j+1} the eccentricities at three consecutive locations.

- *Eccentricity constraints:* If required by the user the values of the intermediate prestressing tendons can be fixed to constant values: e_{31} , e_{3N} at both ends and therefore the number of design variables is decreased by a number of two.

It was mentioned earlier that prestressing loses were considered in the problem. In fact, forces F_{1j} , F_{2j} , F_{3j} at location x_j were defined by:

$$\rightarrow 0 \leq x_j \leq \frac{L}{2} \quad (4.a)$$

$$F_{1j} = F_1 e^{-ax_j} \quad F_{2j} = F_2 e^{-bx_j} \quad F_{3j} = F_3 e^{-\mu x_j}$$

$$\rightarrow \frac{L}{2} \leq x_j \leq L \quad (4.b)$$

$$F_{1j} = F_1 e^{-a(L-x_j)} \quad F_{2j} = F_2 e^{-b(L-x_j)} \quad F_{3j} = F_3 e^{-\mu(L-x_j)}$$

where a , b and $\mu = a(b+1)$ are coefficients associated with prestressing losses related with current prestressing technology.

The formulation of problem given by expressions (2-4) is a nonlinear optimization problem. Nevertheless if the following changes in the design variables are made:

$$Y_j = F_{3j} \cdot e_{3j} \quad j = 1, \dots, N$$

$$Y_{N+1} = F_1 \quad Y_{N+2} = F_2 \quad Y_{N+3} = F \quad (5)$$

The formulation becomes a linear problem that can be solved by numerical algorithms as SIMPLEX [8]

4. A software for optimal prestressing in concrete beams: VTOP

VTOP is a software written by the authors at the University of A Coruña to produce the optimum layout of prestressing tendons in concrete beams according with the formulation earlier presented. The software carries out the tasks indicated in figure 6.

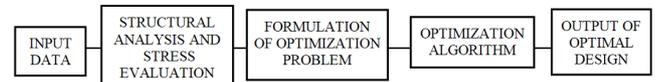


Fig. 6. Description of software VTOP

Most of the input is made by entering data in graphical screen. Similarly, numerical results are shown graphically. Moment distribution produced by external loading is entered by using a file containing the envelope of extreme positive and negative values of those moments at each location included in the analysis along the beam. Many graphical screens are provided to the user for entering data required for the analysis and optimization. Amount them:

- Screen of cross-section beam data.
- Screen of prestressing forces and overall layout
- Screen of internal forces distribution.
- Screen of set of constraints considered in the optimization problem.
- Screen of optimal layout of tendons.
- Screen of value of optimal prestressing forces.
- Screen of set of active constrains at the optimum.

Most of them will be shown in the following examples devoted to describe the capabilities of this computer code.

5. Application examples

5.1. Beam subjected to isolated loads

In figure 7 appears the cross section of the beam subjected to a couple of vertical loads and axial forces described in figure 8.

The remaining data defining the problem are:

Beam depth: 0.8 m; top flange width: 0.8 m; bottom flange width: 0.6 m.

Beam length: $L = 30$ m.; Number of locations included in the analysis: 11

Concrete unit weight: 25 KN/m²

Compressive stress limit: 40 MPa; tensile stress limit: 0 MPa

Prestressing losses coefficients; $a=0.00225$; $b=0.55$; bonding value: 0.03 m;

Eccentricity of intermediate tendon at both ends: 0.2 m.

Curvature radii limits: ± 20 m.

Loads considered: Axial force: 35 KN; isolated loads at $L/3$ and $2L/3$: 160 KN

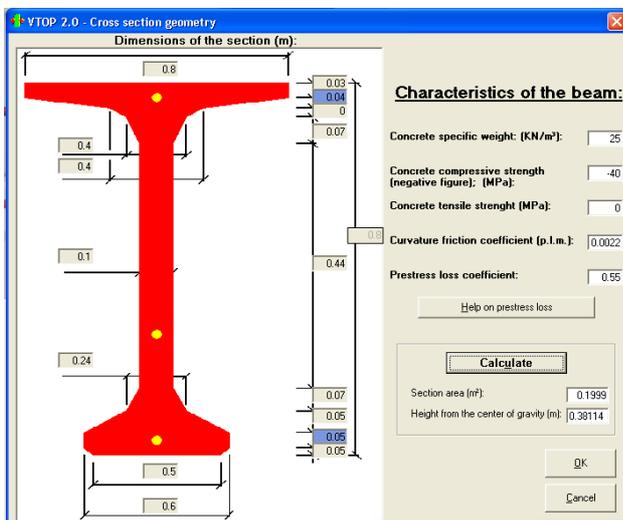


Fig. 7. Cross-section of example 1

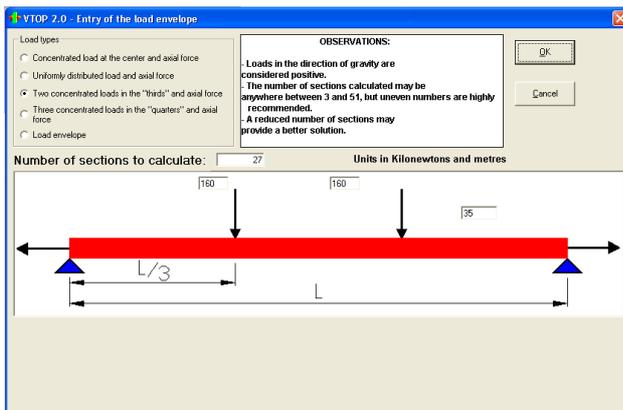


Fig.8. External loads considered

The layout of optimal tendons appears in figure 9. It can be observed that the top tendon is not necessary for the set of loads considered. Also, numerical values of effective

prestressing forces and the necessary jacking values taking in account prestressing losses are presented in figure 10.

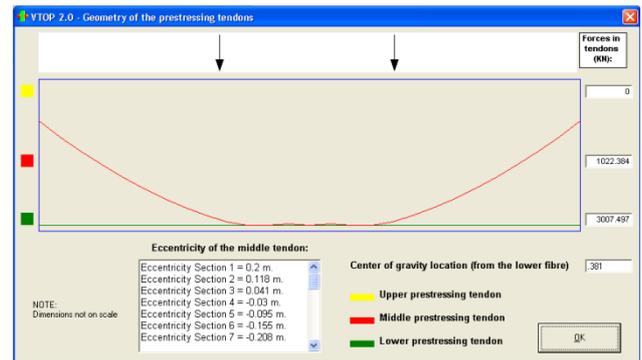


Fig.9. Optimal tendon layout

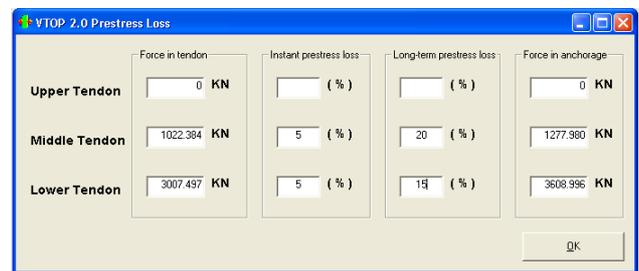


Fig.10. Values of optimal prestressing forces

5.2. Beam subjected to an envelope of internal forces distribution

This example corresponds to the beam of former example but subjected to an envelope of internal forces composed of bending moments and axial forces whose numerical values appear in figure 11. In this example only the top and bottom tendons were considered in the design.

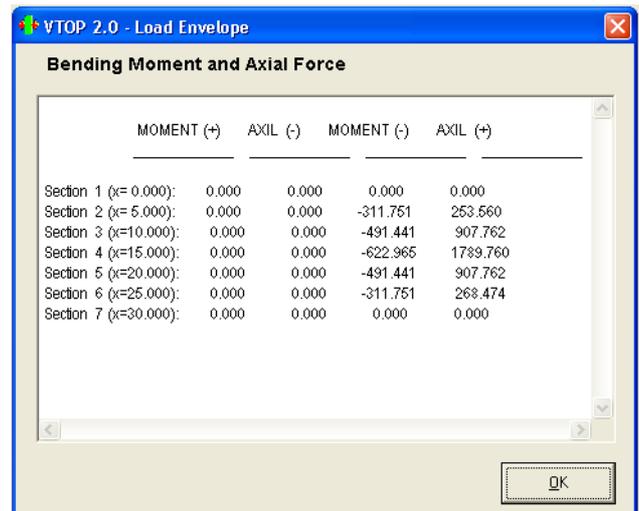


Fig.11. Values of internal forces envelope

As in the previous example the optimal layout of tendons and values of prestressing forces are presented in figures 12 and 13. VTOP also informs about which constraints

become active at the optimal design. The set of such constraints appear in figure 14.

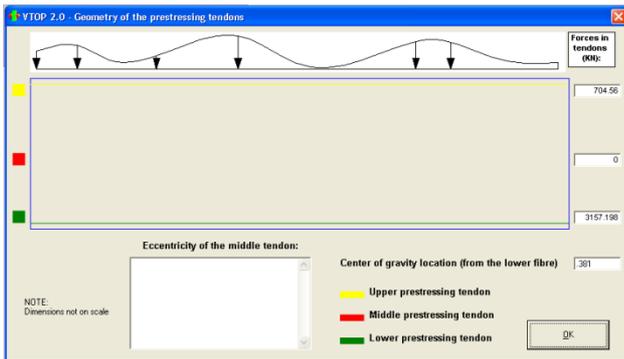


Fig.12. Layout of optimal tendons

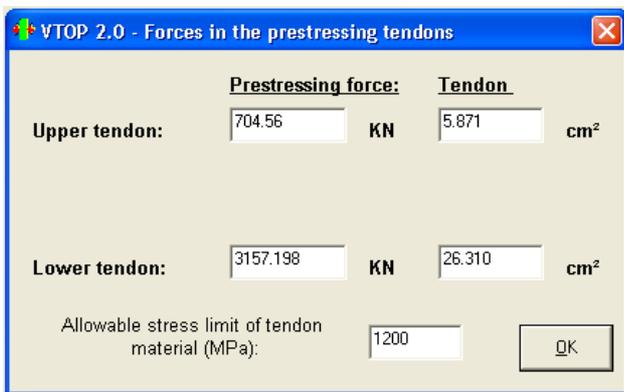


Fig.13. Values of optimal prestressing forces

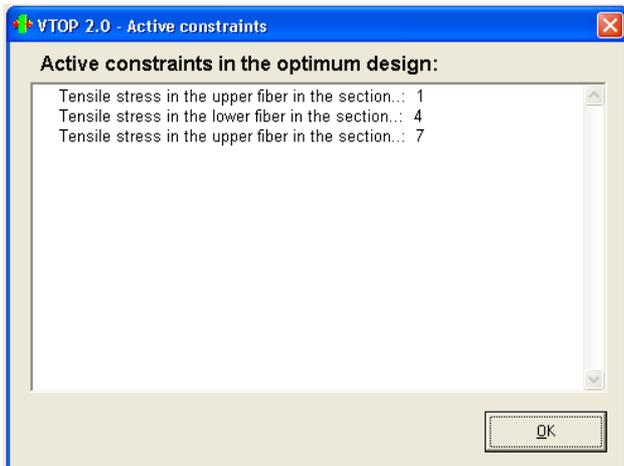


Fig.14. Set of activate constraints at optimum design

5.3. Analysis of a beam and slab bridge deck and optimization of prestressed concrete beams

A bridge deck composed by five concrete beams and an upper slab appears in figure 15. The set of loads considered in the analysis is:

- Self-weight of material
- Distributed load of value $p=12$ KN/m on outer transversal beams and also of $p = 24$ KN/m² on inner transversal beams.
- Two loads of 300 KN acting in the two most external nodes at midspan.

Pictures showing distributed and isolated loads and the distribution of bending moment and axial forces in the prefabricated beams appear in figures 16 and 17.

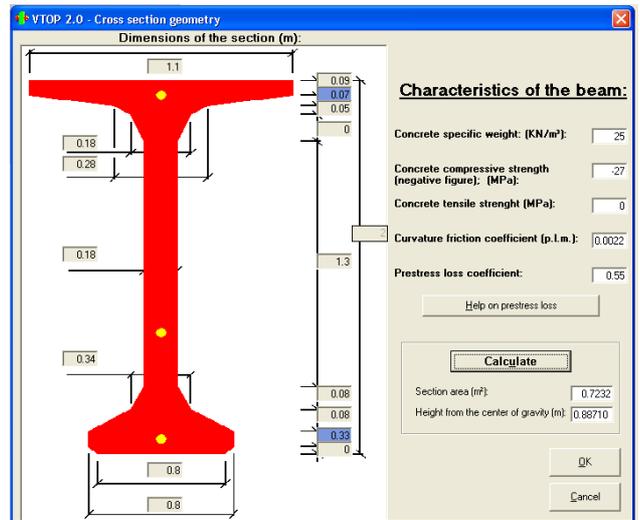
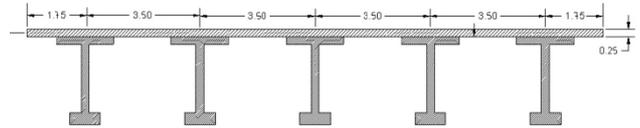


Fig.15. Bridge deck and prefabricated beam

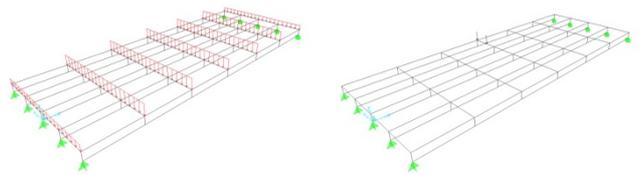


Fig.16. External loads acting on deck

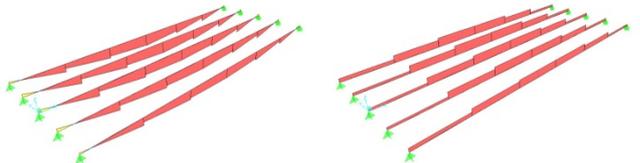


Fig.17. Internal forces in beams (Bending / Axial)

The geometry of the prefabricated beam appears in figure 15.b and material properties and the remaining constraints are those used in previous examples. The envelope of internal forces appears in figure 18 and the layout of optimal tendons and the amount of material required are shown in figures 19 and 20 and the set active constraints appears in figure 21.

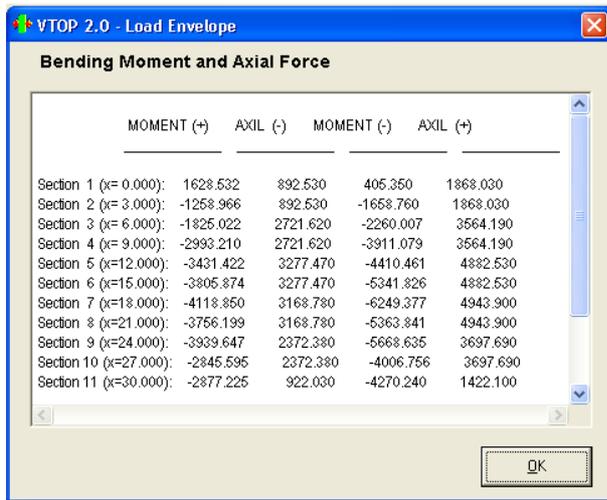


Fig.18. Envelope of internal forces

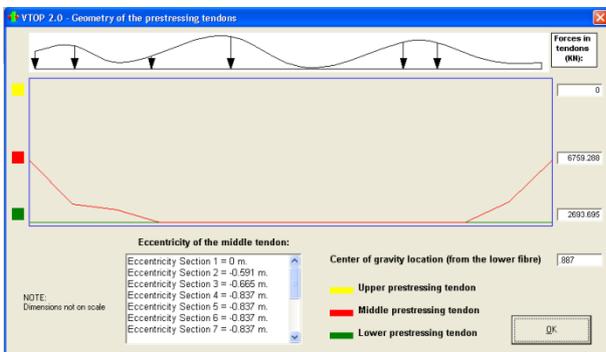


Fig.19. Layout of optimal prestressing tendon

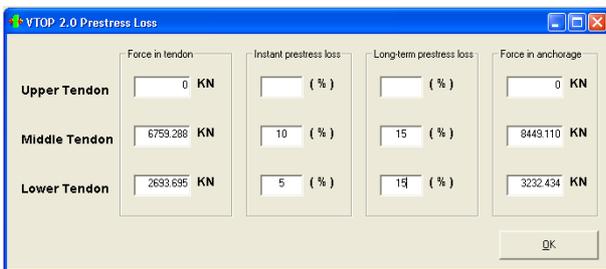


Fig.20. Amount of steel required for optimal tendons

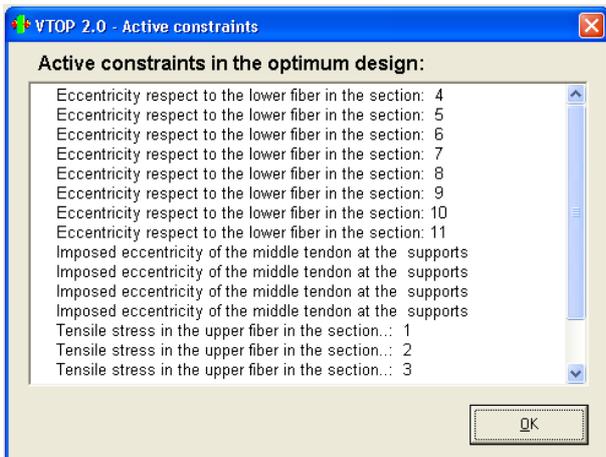


Fig.21. Set of active constraints at optimum

6. Conclusions

A few conclusions can be extracted from the work carried out:

- Design of prestressing beam in a appropriate case for application of structural optimization methodologies.
- Optimum layout of prestressing tendons can be formulated as a linear optimization problem.
- User friendly software can help in introducing new design techniques. The software VTOP, with its graphical interface makes easy to obtain the optimal solution of the problem studied.

7. References

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